Amendments to the Claims

1.(currently amended) A multiply Multiply quaternized polysiloxanes polysiloxane of the formula (S1)

where

the sum total of (q + w) has a range of 10-1500 and the q/w ratio has a range of 5-600,

is C₁-C₄-alkyl, linear or branched, R

is hydrogen, C₁-C₃-alkyl or C₁-C₃-alkoxy, R_1

is C₁-C₇-alkyl or benzyl, R_2

Χ is a direct bond

or

where

r

is 1-4 and

 R_3

is C_1 - C_7 -alkyl or -NH- C_1 - C_7 -alkyl,

or

where

R₂ and r

are each as defined above,

 R_4

is C₁-C₃-alkyl,

or

- O -
$$CH_2$$
 - CH - CH_2 - OH

Υ

is

Page 4

or

where

x is 1-4,

Z is C₂-C₄-alkylene, linear or branched and

A is CH₃OSO₃, chloride, bromide, iodide or tosylsulfate,

or of the formula (\$2)

where

R, R₂ and A⁻ have the same meaning as in formula (S1),

m is 1 - 4,

p is 1 - 4, and

s is 5 - 1500.

2. (currently amended) A multiply Multiply quaternized polysiloxanes polysiloxane according to Claim 1 wherein

the sum total of (q + w) has a range of 15-600 and the q/w ratio has a range of 10-400,

Page 5

R is methyl, ethyl or propyl,

R₁ is H, methyl, -OCH₃ or -OC₂H₅,

R₂ is methyl or benzyl,

 R_3 is methyl or -NH-C₄H₉,

R₄ is methyl,

Z is C₃-alkylene, linear or branched,

A is CH₃OSO₃ or chloride,

m is 3,

p is 3,

s is 10 - 600,

r is 2, and

x is 3.

3.(currently amended) A multiply Multiply quaternized polysiloxanes polysiloxane according to Claim 1 [[or 2]] having structural units of the formula E1

or having structural units of the formula E1a

Page 6

$$CH_{3} \xrightarrow{A^{\bigcirc}} CH_{3} \xrightarrow{CH_{3}} CH_{2}CHOHCH_{2}N \xrightarrow{C_{2}H_{5}} C_{2}H_{5}$$

$$CH_{3} \xrightarrow{CH_{2}CHOHCH_{2}N} \xrightarrow{C_{2}H_{5}} C_{2}H_{5}$$

$$CH_{3} \xrightarrow{CO} CH_{2}CHOHCH_{2}N \xrightarrow{C_{2}H_{5}} C_{2}H_{5}$$

$$CH_{3} \xrightarrow{CH_{3}OSO_{3}^{\bigcirc}} CH_{3} \xrightarrow{A^{\bigcirc}} E1a.$$

4. (currently amended) A multiply Multiply quaternized polysiloxanes polysiloxane according to Claim 1 [[or 2]] having structural units of the formula E2

$$CH_{3} \longrightarrow C_{2}H_{5}$$

$$CH_{3} \longrightarrow C_{2}H_{5}$$

$$CH_{3} \longrightarrow CH_{2}CHOHCH_{2}N \longrightarrow C_{2}H_{5}$$

$$C_{2}H_{5}$$

$$CH_{3} \longrightarrow CH_{2}CHOHCH_{2}N \longrightarrow C_{2}H_{5}$$

$$C_{2}H_{5} \longrightarrow CH_{3}$$

$$CH_{3} \longrightarrow CH_{3}$$

$$CH_{4} \longrightarrow CH_{3}$$

$$CH_{3} \longrightarrow CH_{3}$$

$$CH_{4} \longrightarrow CH_{3}$$

$$CH_{5} \longrightarrow CH_{3}$$

$$CH_{5} \longrightarrow CH_{5}$$

$$CH_{5} \longrightarrow$$

5. (currently amended) <u>A multiply Multiply</u> quaternized <u>polysiloxanes polysiloxane</u> according to Claim 1 [[or 2]] having structural units of the formula E3

$$CH_{3} \longrightarrow Si-(CH_{2})_{3} - N - (CH_{2})_{2} \longrightarrow N$$

$$CH_{3} \longrightarrow Si-(CH_{2})_{3} - N - (CH_{2})_{2} \longrightarrow N$$

$$CH_{3} \longrightarrow CH_{3} \longrightarrow CH_{3} \longrightarrow C_{3}H_{7}$$

$$CH_{3} \longrightarrow CH_{3} \longrightarrow$$

6. (currently amended) <u>A multiply Multiply</u> quaternized <u>polysiloxanes polysiloxane</u> according to Claim 1 [[or 2]] having structural units of the formula E4

$$CH_{3} - CH_{2}CHOHCH_{2}N C_{3}H_{7}$$

$$CH_{3} - Si-(CH_{2})_{3} - N - CH_{3}$$

$$CH_{2}CHOHCH_{2}N C_{3}H_{7}$$

$$CH_{3} - CH_{2}CHOHCH_{2}N C_{3}H_{7}$$

$$CH_{3} - CH_{3}$$

$$CH_{2}CHOHCH_{2}N C_{3}H_{7}$$

$$CH_{3} - CH_{3}$$

$$CH_{3} -$$

7. (currently amended) A multiply Multiply quaternized polysiloxanes polysiloxane according to Claim 1 [[or 2]] having structural units of the formula E5

8. (currently amended) A multiply Multiply quaternized polysiloxanes polysiloxane according to Claim 1 [[or 2]] of the formula E6

- 9.(currently amended) A process Process for preparing a multiply quaternized polysiloxanes polysiloxane of the formula (S1) according to any one of Claims 1 to 6, characterized in that the following reactions are carried out Claim 1, comprising the steps of:
 - A) reaction of reacting a dialkylamine with epichlorohydrin to form a glycidyldialkylamine,

B) reaction of reacting the glycidyldialkylamine with 3-aminoalkyldialkoxymethylsilane or with 3-(2-aminoalkylamino)alkyldialkoxymethylsilane to form the corresponding silanes,

- C) reaction of reacting the resultant silanes with polydimethylsiloxanediol or with octamethylcyclotetrasiloxane or with tetraalkyl- or aryltrialkyl-ammonium hydroxide to form polysiloxanes, with subsequent quaternization and quartenizing the polysiloxane to form the multiply multiple quaternized polysiloxanes polysiloxane.
- 10.(currently amended) A process Process for preparing a multiply quaternized polysiloxanes polysiloxane of the formula (S1) where Y is -(CH₂)_x- and X is

- O -
$$\mathrm{CH_2}$$
 - CH - $\mathrm{CH_2}$ - $\begin{array}{c|c} \\ \\ \\ \end{array}$ OH

according to Claim 1,

comprising the steps of characterized in that the following reactions are carried out:

- A) reaction of reacting N'-[3-(dialkylamino)alkyl]-N,N-dialkylalkane-1,3-diamine with dialkoxy(3-glycidyloxyalkyl)methylsilane to form a reaction product,
- B) reaction of reacting the reaction product from A) with polydimethylsiloxanediol or with octamethylcyclotetrasiloxane, to form the polysiloxane, with subsequent quaternization and quartenizing the polysiloxane.
- 11. (currently amended) <u>A process Process</u> for preparing <u>a multiply quaternized</u> polysiloxane polysiloxanes of the formula (S2) according to Claims 1 or 2,

characterized in that the following reactions are carried out <u>Claim 1</u>, comprising the steps of :

- A) reaction of reacting octaalkylcyclotetrasiloxane with 1,1,3,3-tetraalkyldisiloxane to form a reaction product,
- B) reaction of reacting the reaction product from A) with an allyl glycidyl ether and a hydrosilylation catalyst to form a second reaction product;
- C) reaction of reacting the second reaction product from B) with N,N,N',N'tetraalkyldialkylenetriamine to form the polysiloxane and subsequent
 quaternization and quartenizing the polysiloxane.
- 12. (currently amended) Use of multiply quaternized polysiloxanes according to Claims 1 to 8 as a softener in the textile industry A process for softening a textile substrate comprising the step of applying at least one of the multiply quarternized polysiloxanes according to Claim 1 to a textile substrate.
- 13. (new) A softened textile substrate made in accordance with the process of Claim 12.